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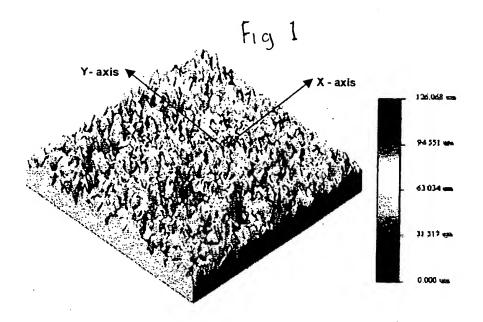
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AMPLITUDE PARAMETERS

1- 1	6.742
Sq (µm)	0.742
Ssk	-0.324
Sku	3.382
Sp (µm)	34.506
Sv (µm)	-39.858
Sz (µm)	74.364
	Sku Sp (µm) Sv (µm)

SPATIAL PARAMETERS

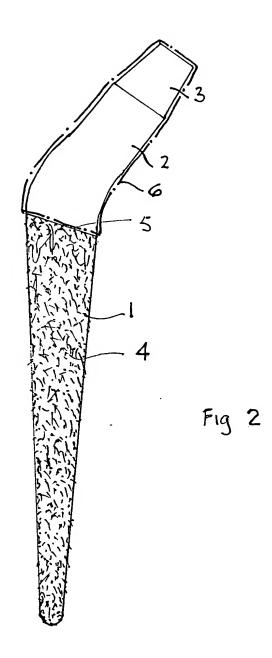
31 X 11XE 1 X 1 X 1 X 1 X 1 X 1 X 1 X 1 X		1.621-1002
Density of summits of the surface	Sds (1/mm)	1.621e+003
Texture aspect ratio of the surface	Str	0.770
Fastest decay autocorrelation length	Sal (mm)	0.069
Texture direction of the surface	Std (degree)	*

HYBRID PARAMETERS

Root-mean-square slope of the surface	Sdq	0.775
Average summit curvature of the surface	Ssc (1/µm)	0.261
Developed surface area ratio	Sdr (%)	20.366

FUNCTIONAL PARAMETERS

ONOTIONALIANO		0.279
Surface bearing index (5%)	Sbi	0.217
Core fluid retention index (5-80%)	Sci	1.405
Valley fluid retention index (80%)	SVI	0.132
Peak material volume of the surface (10.0%)	Vmp (µm¹/mm²)	2.805e+005
Core material volume of the surface (10.0-80.0%)	Vmc (µm³/mm²)	5.982e+006
Core void volume of the surface (10.0–80.0%)	Vvc (µm³/mm²)	7.524e+006
Valley void volume of the surface (80.0%)	Vvv (pm³/mm²)	8.860e+005

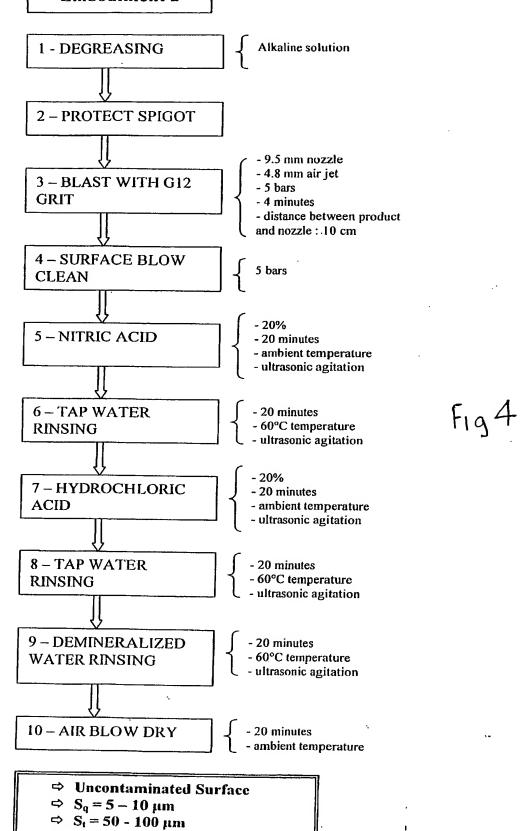


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Embodiment 1 Trichloroehtane 1 - DEGREASING 2 - PROTECT SPIGOT - 9 mm nozzle 3 - BLAST WITH G12 - 4.8 mm air jet - 6.5 bars **GRIT** - 3 to 4 minutes 4 - SURFACE BLOW CLEAN - 9.5 mm nozzle Fig 3 5 - BLAST WITH G07 -4.8 mm air jet - 6.5 bars **GRIT** - 3 to 4 minutes 6 - SURFACE BLOW **CLEAN** - 20% - 40 minutes 7 – 20% NITRIC ACID - ultrasonic agitation - 3 cold water 8 - RINSE rinses 9 – AIR BLOW DRY

- ⇒ Uncontaminated Surface
- $\Rightarrow S_q = 5 10 \mu m$ $\Rightarrow S_t = 50 100 \mu m$

Embodiment 2



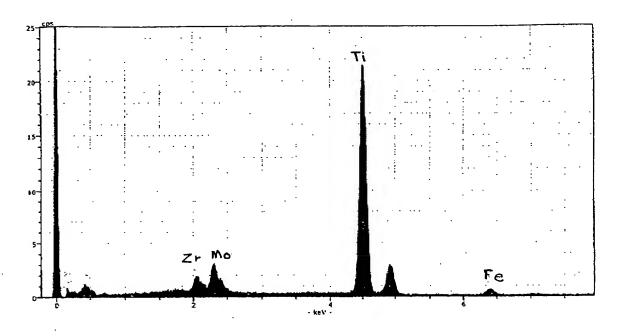
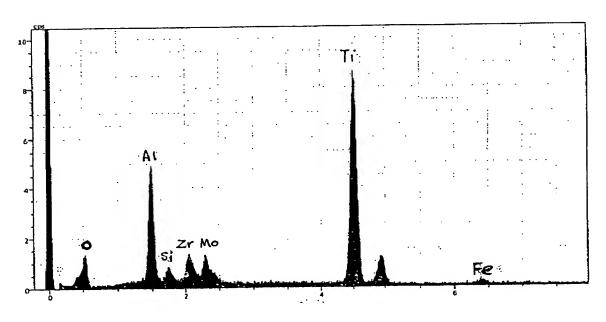


Fig 5



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